	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
B	TRACED		
C	ADDED PRESSED FRAME NOTE	1-3-40	
D (E.O. A35)	IN B.M. & ON DWG AN515-D8-7 (8), AN365-D832 (12), AN526-DD1032-7 (12), AN365-D1032 (12), & AN515-D8-7 (4) WERE AN442-B4.	4-16-41	
E (EO-5')	CHGD -3 TO K5401 SO. WAS K5901 BT.	6-18-41	BLAY
F (E.O. A30652)	ADDED -41. WT CHG NEG	3-29-43	

SECTION A-A
12" = 1'-0"
VIEW SHOWING INSTALL OF ANGLE BETWEEN BOX OF FOOD LOCKER & STRINGERS

AN515-D8-7
AN365-D832 (D)
2 PLACES

(5) REF

AN526-DD1032-7 (2)
AC365-D1032 (2) (D)

CHINE
AN526-DD1032-7 (D)
AC365-D1032
SIDE STRINGER #12
28F1018-3
28F1018-2
(3) (REF)
BOTTOM STRINGER #60
(5) (REF)
BOTTOM STRINGER #59
(4) (REF)
(2) (REF)
FRAME #2

2 9/16
13/16
(5)
3 9/16
13/16
(4)
5 1/2
13/16
(3) K5401 - SO.
DIMENSIONS FOR SCREW HOLES FOR THIS END OF -2, -3, -4 & -5 ARE SHOWN IN SECT A-A
6 1/2
13/16
(2)
SCREW HOLES IN -2, -3, -4 & -5 TO BE LOCATED & DRILLED ON INSTALLATION

NOTE
-2, -3, -4, & -5 TO BE MADE FROM 3/4 x 3/4 x 1/16 AL ALLOY EXT. ANGLES ALCOA DIE 5401 FINISH Z-P-20P

AN515-D8-7
AN365-D832 (D)
SIDE STRINGER #12
28F1018-2 (REF)
28F1018-3 (REF)
28F3069 (REF)
46 3/8 TO ℄ SHIP
28F3069
28F3069-40
28F3069-2 (FOR -41)
FRAME #2.5 INSIDE
FRAME #2 OUTSIDE
FRAME #2.5 OUTSIDE
FRAME #3 OUTSIDE
STRINGER #60
STRINGER #59
(5) (REF)
(3) (REF)
(4) (REF)
(2) (REF)
℄ FRAME #2
TOP OF STRINGER #60
CHINE
TOP OF STRINGER #59
36 (REF)

ON INSTALLATION DRILL #10 (.193). 2 HOLES THRU 28B4250-8-9 (REF) & 28F1160-8 (REF) FOR AN526-DD1032 SCREWS & AC365-D1032 NUTS 2 EACH REQD. (D)

ADD SHIM UNDER 28F1160-8 (REF) IF NECESSARY

28B4250-8-9 (REF)
FRAME #2.5

B
DETAIL B
12" = 1'-0"

H 301

G.P. GREEN PRIME

NOTE
ADD SHIM BETWEEN STRINGERS & 28F1018-2, -2, -3 OR -4 IF NECESSARY TO GIVE ADDED HEIGHT

NOTES
CONDUITS 28E1012-2, -3 & -16 MUST BE INSTALLED BEFORE INSTALLING FOOD LOCKER 28F3069

NOTE:
(C) ON PLANES WITH PRESSED FRAMES LOCATE FOODLOCKER CENTRALLY ON FLANGE OF FRAME 3/4 AFT. (APPROX.) OF POSITION AS SHOWN.

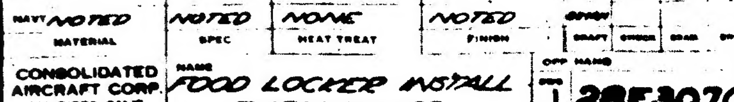
	MODEL	NEXT ASSY.	REQ
-41	PBY-5	28F1002	1
-41	PBY-5A	28F6002	1
-40	28-5AMN	28F6005	1
-40	28-5MN	28F5502	1
-40	PBY-5A	28F6002	1
-40	PBY-5	28F1002	1
-40	PBY-4	28F7002	
	PBY-3	28F1002	

STD PARTS	REQ
AN515-D8-7	12
AC365-D832	12
AN526-DD1032	12
AC365-D1032	12

PART NO
28F3069-2
28F1018-3
28F1018-2
28F3069-40
28F3069
28F3070-5
-4
-3
28F3070-2

-40 -41

SCALE 6" = 1'-0"



NAVY NOTED MATERIAL | NOTED SPEC | NONE HEAT TREAT | NOTED FINISH

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.
NAME FOOD LOCKER INSTALL FURNISHINGS
J 28F3070